

VORTEX PERFORMANCE PTY LTD HEALESVILLE, VICTORIA AUSTRALIA

## www.vortexcdi.com

## DS650 01-06 & BAJA VORTEX X10 CDI INSTALLATION INSTRUCTIONS

Thankyou for purchasing the Vortex CDI. We hope you will enjoy the benefits of our product.

Step 1: Unbolt the standard CDI mounted on the LHS of the bike. Unplug all loom connections and remove the CDI. **Note:** The connectors have a locking tab inside them. Push the tab while gently pulling the connector to unplug it.

**Step 2:** Remove the Vortex CDI from its package and slide into the Rubber Mounting Boot. **Note:** The Rubber Boot has an internal lip which mates with the step in the CDI box. Lubricate the inside of the rubber boot with water or powder to assist with sliding the CDI box in.

**Step 3:** Take the metal mounting bracket supplied and slide the tab (without the hole) into the rubber\_boot. The long mounting tab (with the hole) should be at the top.

**Step 4:** Bolt the mounting bracket, Rubber Boot and Vortex CDI to the original CDI mounting holes on the frame so that the wires are facing the rear of the bike and the X10 Switch (under the rubber cap on the CDI) is easily accessible at the bottom facing rearwards.

**Step 5:** Route the wire looms from the VORTEX X10 CDI around and above the CDI box and along the frame and plug into the corresponding connectors in the main wiring harness.

**Step 6:** Mount the HANDLEBAR SWITCH provided on the left side of the handlebar near the grip. This should be within reach of your thumb to switch between settings easily. It may be necessary to move other handlebar switches to achieve this. Run the wires from the HANDLEBAR SWITCH neatly along the bars and under the shroud along the frame and plug into the corresponding 4 Way connector from the VORTEX X10 CDI box.

Note: It may be necessary to remove the front shroud to do this.

**Step 7:** Zip Tie and loose wiring to prevent fouling with other moving or high temperature components. Installation of the Vortex CDI is now **complete!** 

**X10 Operation :** The X10 CDI has 10 Ignition Maps programmed into it. This will allow the selection of up to 10 performance settings. To access these settings put the HANDLEBAR SWITCH in the "MAP X10" position and then using a small screwdriver select 1-0 on the rotary switch under the rubber cap on the VORTEX CDI BOX.

**Note:** HANDLEBAR SWITCH position "MAP 1" will always be Position 1 on the X10 switch and HANDLEBAR SWITCH position "MAP X10" can be any Position 1 through 0 as selected on the X10 switch on the CDI box.

Therefore you can still switch dynamically via the HANDLEBAR SWITCH from "MAP1" (map 1 only) to "MAP X10" (any map from 1 through 0)

## **INDEMNITY**

Note: This is a performance product and is designed for competition use only. The manufacturer or their distributor accepts no responsibility for damage or injury caused by this product. Because we cannot control the application or use of this product, the buyer assumes all risks of any and all damage that may occur to their self, their machinery or third party due to the use of this product. The product is guaranteed against manufacturing defects.

		from 8350 to 8900RPM	Up Rev Limit on Map1 from 8350 to 8900RPM	16/06/2003	B
				13/05/2003	RELEASE 13/05/2003
		N:	CHANGE DESCRIPTION:	REVISION DATE:	REVISION CODE REVISION DATE:
	8,600	Standard Map	ds65x1t0.igc	0	"MAP X10"
	8,400	Standard Map	ds65x1t9.igc	9	"MAP X10"
	8,100	Standard Map	ds65x1t8.igc	8	"MAP X10"
	8,350	Performance Map	ds65x1t7.igc	7	"MAP X10"
	8,350	Linear Power	ds65x1t6.igc	6	"MAP X10"
	8,350	Linear Power	ds65x1t5.igc	5	"MAP X10"
	8,350	Traction	ds65x1t4.igc	4	"MAP X10"
	8,350	Traction	ds65x1t3.igc	ယ	"MAP X10"
	8,350	Traction	ds65x1t2.igc	2	"MAP X10"
	8,900	Performance Map	ds65x1t1.igc	_	"MAP 1"
	Rev Limit RPM	Power Type	Switch Map Name	(10 Switch Position	Handlebar Switch Position X10 Switch Position
				1s65x1v3.saf	X10 Map File Name: ds65x1v3.saf
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