

## 4-STK CYLINDER HEAD SERVICES

### KAWASAKI KX250 F

With today's modern ATV 4-Stroke engines, making additional Horsepower is no easy task...This makes it critical that Engine Tuners have the Experience, Knowledge and Equipment to do the job properly. Duncan Racing International's HP4 Valve Train Components are designed to give engines the utmost in performance and reliability by using the most advanced equipment and techniques in the industry. All porting work is performed by our master technician and valve seat cutting is done on our in-house SERDI valve grinding machine.



### DRI CYLINDER HEAD SERVICES

(\*prices plus parts)

Hi-Performance Mods: Head Port/R&R Guides/SERDI Valve Seat Cut - \$495.00  
\*Shim adjustment included

Head Service: Head Teardown/Reassemble, SERDI Valve Seat Cut - \$200.00  
\* Shim adjustment included

\*\* Head servicing is recommended to rebuild stock or modified cylinder heads back to optimum condition



### HEAD PARTS

HP4 Guides	IN/EX ('03-'06)	#VG 40120	\$19.95ea.
HP4 Guides	IN ('07-'10)	#VG 40520	\$19.95ea.
HP4 Guides	EX ('07-'10)	#VG 40120	\$19.95ea.
HP4 HD Valve Spring Kit		#VS-4010	\$209.95
Viton Guides Seals (4pc set)			\$ 21.95



### CAMSHAFTS

Stage 1	IN & EX Cams	\$350.00 pr
Stage 2	IN & EX Cams	\$350.00 pr

\* OEM camshaft cores not required

### ADDITIONAL PERFORMANCE ITEMS

Forged Piston Kit	STD 13.8-1	\$225.00
Forged Piston Kit	STD 14-1	\$225.00

\*Call for big bore kit options

